# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

**Revision date:** 09-11-2026 **Revision Number:** 1

## 1. Identification

**Product identifier**

**Product Name** CORE™ 6819-3 GRAY EPOXY BASE

**Other means of identification**

**Product Code** FO00008227

Material number(s) FO00008227PW;FO00008227PZ;FO00008227Z5

**Synonyms** None

**Recommended use of the chemical and restrictions on use**

**Recommended use** For industrial use only

**Restrictions on use** None.

**Details of the supplier of the safety data sheet**

**Supplier Address**
Avient Corporation
33587 Walker Road, Avon Lake, OH 44012

**E-mail address** regulatoryservices@avient.com

**Emergency telephone number**

**Company Phone Number** 1 (440) 930-1000
or 1 (844) 4 AVIENT

**24 Hour Emergency Phone Number** CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident)

**Emergency Telephone** No information available

## 2. Hazard(s) identification

**Classification of the substance or mixture**

| | |
|---|---|
| Skin corrosion/irritation | Category 2 |
| Serious eye damage/eye irritation | Category 2A |
| Skin sensitization | Category 1 |
| Reproductive toxicity | Category 1B |
| Specific target organ toxicity (repeated exposure) | Category 1 |

**Hazards not otherwise classified (HNOC)**
Not applicable.

**Label elements**



Danger

**Hazard statements**
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
May damage fertility or the unborn child.
Causes damage to organs through prolonged or repeated exposure.

**Precautionary Statements - Prevention**
Wash face, hands and any exposed skin thoroughly after handling.
Avoid breathing dust, fume, gas, mist, vapors and spray.
Contaminated work clothing must not be allowed out of the workplace.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not eat, drink or smoke when using this product.
Do not breathe dust, fume, gas, mist, vapors and spray.
Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.

**Precautionary Statements - Response**
Specific treatment (see supplemental first aid instructions on this label).
IF exposed or concerned: Get medical advice and attention.
Get medical advice and attention if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice and attention.
If skin irritation occurs: Get medical advice and attention.
Take off contaminated clothing and wash it before reuse.
IF ON SKIN: Wash with plenty of water and soap.
If skin irritation or rash occurs: Get medical advice and attention.

**Precautionary Statements - Storage**
Store locked up.

**Precautionary Statements - Disposal**
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

**Hazards classified under paragraph (d)(1)(ii) of 1910.1200**
No information available.

**Other information**
Toxic to aquatic life with long lasting effects.

## 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

| Chemical name | CAS No. | Weight-% | Trade secret / Unique identifier |
|---|---|---|---|

| | | | |
|---|---|---|---|
| Bisphenol A-epichlorohydrin polymer | 25068-38-6 | 40 - 60% | * |
| Quartz | 14808-60-7 | 40 - 60% | * |
| Titanium dioxide | 13463-67-7 | 5 - 10% | * |
| Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives | 68609-97-2 | 5 - 10% | * |

## 4. First-aid measures

**Description of first aid measures**

**General advice** Show this safety data sheet to the doctor in attendance.

**Inhalation** Remove to fresh air. Get medical attention immediately if symptoms occur.

**Eye contact** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.

**Skin contact** May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.

**Ingestion** Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.

**Self-protection of the first aider** Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

**Most important symptoms and effects, both acute and delayed**

**Symptoms** Itching. Rashes. Hives. Erythema (skin redness). May cause redness and tearing of the eyes. Burning sensation.

**Effects of Exposure** May cause adverse reproductive effects - such as birth defect, miscarriages, or infertility. Causes damage to organs through prolonged or repeated exposure.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** May cause sensitization in susceptible persons. Treat symptomatically.

## 5. Fire-fighting measures

**Suitable Extinguishing Media** Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media** Do not use water jetstream.

**Specific hazards arising from the chemical** Product is or contains a sensitizer. May cause sensitization by skin contact.

**Hazardous combustion products** Decomposition products can include and are not limited to:. Carbon monoxide. Carbon dioxide (CO2). Nitrogen oxides (NOx). Ammonia. Hydrogen chloride. Hydrogen sulfide. Sulfur oxides. Sulfur trioxide. Oxides of sulfur. Metal oxides.

**Explosion data**

**Sensitivity to mechanical impact** None.

**Sensitivity to static discharge** None.

**Special protective equipment and precautions for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protective equipment.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

**Other information** Refer to protective measures listed in Sections 7 and 8.

**For emergency responders** Use personal protection recommended in Section 8.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**Reference to other sections** See section 8 for more information. See section 13 for more information.

## 7. Handling and storage

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Remove contaminated clothing and shoes.

**General hygiene considerations** Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product. Wear protective gloves, eye protection and face protection. Avoid contact with skin, eyes or clothing.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up.

## 8. Exposure controls/personal protection

**Control Parameters**

**Exposure Limits**

| Chemical name | ACGIH TLV | OSHA PEL | NIOSH |
|---|---|---|---|
| Quartz (14808-60-7) | TWA: 0.025 mg/m³ respirable particulate matter | TWA: 50 µg/m³<br>(vacated) TWA: 0.1 mg/m³ respirable dust<br>: (250)/(%SiO2 + 5) mppcf TWA respirable fraction<br>: (10)/(%SiO2 + 2) mg/m³ TWA respirable fraction | TWA: 0.05 mg/m³; respirable dust<br>IDLH: 50 mg/m³ respirable dust |
| Titanium dioxide (13463-67-7) | TWA: 0.2 mg/m³ nanoscale respirable particulate matter<br>TWA: 2.5 mg/m³ finescale respirable particulate matter | TWA: 15 mg/m³ total dust<br>(vacated) TWA: 10 mg/m³ total dust | TWA: 2.4 mg/m³; CIB 63 fine<br>TWA: 0.3 mg/m³; CIB 63 ultrafine, including engineered nanoscale |

| | | | |
|---|---|---|---|
| | | | IDLH: 5000 mg/m³ |

**Note** See section 16 for terms and abbreviations.

**Other information on limit values** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

**Biological occupational exposure limits** This product, as supplied, contains materials that do not have reportable biological exposure limits or are not subject to the reporting requirements of the local jurisdiction.

**Appropriate engineering controls**

**Engineering controls** Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Hand protection** Wear suitable gloves.

**Skin and body protection** Wear suitable protective clothing. Long sleeved clothing.

**Respiratory protection** Use appropriate respiratory protection. Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material.

**Environmental exposure controls** Local authorities should be advised if significant spillages cannot be contained.

## 9. Physical and chemical properties

**Information on basic physical and chemical properties**

| | |
|---|---|
| **Appearance** | Liquid |
| **Physical state** | Liquid |
| **Color** | Grey |
| **Odor (includes odor threshold)** | Slight |

| **Property** | **Values** | **Remarks • Method** |
|---|---|---|
| **Melting point / freezing point** | No data available | None known |
| **Boiling point (or initial boiling point or boiling range)** | No data available | None known |
| **Flammability** | No data available | None known |
| **Flammability Limit in Air** | | None known |
| **Upper flammability or explosive limits** | No data available | |
| **Lower flammability or explosive limits** | No data available | |
| **Flash point** | No data available | None known |
| **Autoignition temperature** | No data available | None known |
| **Decomposition temperature** | No data available | None known |
| **SADT (°C)** | No data available | None known |
| **pH** | No data available | None known |
| **pH (as aqueous solution)** | No data available | None known |
| **Kinematic viscosity** | No data available | None known |
| **Dynamic viscosity** | No data available | None known |
| **Solubility** | No data available | None known |
| **Water solubility** | No data available | None known |
| **Partition coefficient n-octanol/water (log value)** | No data available | None known |
| **Vapor pressure (includes evaporation rate)** | No data available | None known |
| **Evaporation rate** | No data available | None known |
| **Density and/or relative density** | No data available | None known |
| **Bulk density** | No data available | |

| | | |
|---|---|---|
| **Liquid Density** | No data available | |
| **Relative vapor density** | No data available | None known |
| **Particle characteristics** | | None known |
| **Particle Size** | No data available | |
| **Particle Size Distribution** | No data available | |

**Other information**

## 10. Stability and reactivity

**Reactivity** No information available.

**Chemical stability** Stable under recommended storage conditions.

**Possibility of hazardous reactions** None under normal processing.

**Conditions to avoid** Keep away from open flames, hot surfaces and sources of ignition. static discharge (electrostatic discharge). Storage near to reactive materials. Dust formation. Protect from moisture.

**Incompatible materials** Strong acids. Strong bases. Strong oxidizing agents.

**Hazardous decomposition products** None under normal use conditions.

## 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

**Information on likely routes of exposure**

**Product Information**

**Inhalation** Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

**Eye contact** Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.

**Skin contact** May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

**Ingestion** Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Symptoms** Itching. Rashes. Hives. Erythema (skin redness). May cause redness and tearing of the eyes. Burning sensation.

**Acute toxicity** Based on available data, the classification criteria are not met.

**Numerical measures of toxicity**

**Component Information**

| Chemical name | Oral LD50 | Dermal LD50 | Inhalation LC50 |
|---|---|---|---|
| Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives (68609-97-2) | 5005 mg/kg (rat) | > 4000 mg/kg ( Rabbit ) | 20001 ppm |

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** Classification based on data available for ingredients. Causes skin irritation.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes serious eye irritation.

**Respiratory or skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** Based on available data, the classification criteria are not met.

**Carcinogenicity** Based on available data, the classification criteria are not met.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

| Chemical name | ACGIH | IARC | NTP | OSHA |
|---|---|---|---|---|
| Quartz (14808-60-7) | A2 | Group 1 | Known | X |
| Titanium dioxide (13463-67-7) | A3 | Group 2B | - | X |

**Reproductive toxicity** Contains a known or suspected reproductive toxin. Classification based on data available for ingredients. May damage fertility or the unborn child.

**STOT - single exposure** Based on available data, the classification criteria are not met.

**STOT - repeated exposure** Causes damage to organs through prolonged or repeated exposure.

**Aspiration hazard** No information available.

**Other adverse effects** No information available.

**Interactive effects** No information available.

## 12. Ecological information

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

**Aquatic ecotoxicity**

**Component Information**

| Chemical name | Fish | Crustacea | Algae/aquatic plants | Toxicity to microorganisms |
|---|---|---|---|---|
| Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives (68609-97-2) | - | - | - | - |

**Persistence and degradability** No information available.

**Bioaccumulative potential**

**Component Information**

| Chemical name | Partition coefficient | Bioconcentration factor (BCF) | Trophic magnification factor (TMF) |
|---|---|---|---|
| Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives (68609-97-2) | - | - | - |

**Mobility in soil** No information available.

**Other adverse effects** No information available.

## 13. Disposal considerations

**Disposal methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

## 14. Transport information

**DOT** Not regulated

**TDG** Not regulated

**MEX** Not regulated

**ICAO (air)** Not regulated

**IATA** Not regulated

**IMDG** Not regulated

## 15. Regulatory information

**International Regulations**

**The Rotterdam Convention** Not applicable

**International Inventories**

**TSCA** Complies
**DSL/NDSL** Complies
**ENCS** Complies
**IECSC** Complies
**KECL** Complies
**PICCS** Complies
**AIIC** Complies
**NZIoC** Complies
**TCSI** Complies

**US Federal Regulations**

**SARA 313**
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any

chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CAA (Clean Air Act)**
This product does not contain any substances regulated as pollutants pursuant to Clean Air Act (CAA).

**CERCLA**
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**California Proposition 65**
This product contains CaProp 65 substances above 0.1%!

| Chemical name | California Proposition 65 |
|---|---|
| Quartz (14808-60-7) | Carcinogen |
| Titanium dioxide (13463-67-7) | Carcinogen |

**U.S. State Right-to-Know Regulations**

| Chemical name | New Jersey | Massachusetts | Pennsylvania |
|---|---|---|---|
| Quartz (14808-60-7) | X | X | X |
| Titanium dioxide (13463-67-7) | - | X | X |

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

## 16. Other information

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| **NFPA** | **Health hazards** 2 | **Flammability** 0 | **Instability** 0 | **Special hazards** - |
| **HMIS** | **Health hazards** 3 * | **Flammability** 0 | **Physical hazards** 0 | **Personal protection** - |

*Chronic Hazard Star Legend* ** = Chronic Health Hazard*

**Key or legend to abbreviations and acronyms used in the safety data sheet**
*List may include phrases which are not applicable to this product*

| | |
|---|---|
| ACGIH | American Conference of Governmental Industrial Hygienists |
| ADN | Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Europe) |
| ADR | Agreement concerning the International Carriage of Dangerous Goods by Road (Europe) |
| AIIC | Australian Inventory of Industrial Chemicals |
| ATE | Acute Toxicity Estimate |
| ASTM | American Society for the Testing of Materials |

| | |
|---|---|
| bar | Biological Reference Values for Chemical Compounds in the Work Area |
| BAT | Biological tolerance values for occupational exposure |
| BEL | Biological exposure limits |
| bw | Body weight |
| Ceiling | Maximum limit value |
| CMR | Carcinogen, Mutagen or Reproductive Toxicant |
| DOT | Department of Transportation (United States) |
| DSL | Domestic Substances List (Canada) |
| ECEL | Existing Chemical Exposure Limit |
| EINECS | European Inventory of Existing Chemical Substances |
| ELINCS | European List of Notified Chemical Substances |
| EmS | Emergency Schedule |
| ENCS | Existing and New Chemical Substances (Japan) |
| EPA | U.S. Environmental Protection Agency |
| GHS | Globally Harmonized System |
| HMIS | Hazardous Materials Identification System |
| IARC | International Agency for Research on Cancer |
| IATA | International Air Transport Association |
| IBC | International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk |
| ICAO | International Civil Aviation Organization |
| IECSC | Inventory of Existing Chemical Substances in China |
| IMDG | International Maritime Dangerous Goods |
| IMO | International Maritime Organization |
| ISO | International Organization for Standardization |
| KECI | Korean Existing Chemicals Inventory |
| LC50 | Lethal Concentration to 50% of a test population |
| LD50 | Lethal Dose to 50% of a test population (Median Lethal Dose) |
| MARPOL | International Convention for the Prevention of Pollution from Ships |
| NDSL | Non-Domestic Substances List (Canada) |
| NFPA | National Fire Protection Association |
| NIOSH | National Institute for Occupational Safety and Health |
| n.o.s. | Not Otherwise Specified |
| NOAEC | No Observed Adverse Effect Concentration |
| NOAEL | No Observed Adverse Effect Level |
| NOELR | No Observable Effect Loading Rate |
| NTP | National Toxicology Program (United States) |
| NZIoC | New Zealand Inventory of Chemicals |
| OECD | Organization for Economic Cooperation and Development |
| OEL | Occupational exposure limits |
| OSHA | Occupational Safety and Health Administration of the US Department of Labor |
| PBT | Persistent, Bioaccumulative and Toxic substance |
| PICCS | Philippines Inventory of Chemicals and Chemical Substances |
| PMT | Persistent, Mobile and Toxic |
| PPE | Personal protective equipment |
| QSAR | Quantitative Structure Activity Relationship |
| RID | Agreement concerning the International Carriage of Dangerous Goods by Rail (Europe) |
| SADT | Self-Accelerating Decomposition Temperature |
| SAR | Structure-activity relationship |
| SARA | Superfund Amendments and Reauthorization Act |
| SDS | Safety Data Sheet |
| SL | Surface Limit |
| STEL | Short Term Exposure Limit |
| STOT RE | Specific target organ toxicity - Repeated exposure |
| STOT SE | Specific target organ toxicity - Single exposure |
| TCSI | Taiwan Chemical Substance Inventory |
| TDG | Transport of Dangerous Goods (Canada) |
| TSCA | Toxic Substances Control Act (United States) |

| | |
|---|---|
| TWA | Time-Weighted Average |
| UN | United Nations |
| VOC | Volatile organic compounds |
| vPvB | Very Persistent and Very Bioaccumulative |
| vPvM | Very Persistent and Very Mobile |
| As | Allergenic substance |
| DS | Dermal Sensitizer |
| Ot | Ototoxicant |
| pOt | Ototoxicant - potential to cause hearing disorders |
| PS | Photosensitizer |
| RS | Respiratory Sensitizer |
| S | Sensitizer |
| poS | Sensitizer - capable of causing occupational asthma |
| Sa | Simple asphyxiant |
| Sd | Skin designation |
| pSd | Skin designation - potential for cutaneous absorption |
| Sdv | Skin designation - vacated |
| Sk | Skin notation |
| dSk | Skin notation - danger of cutaneous absorption |
| pSk | Skin notation - potential for cutaneous absorption |

**Key literature references and sources for data used to compile the SDS**
U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
U.S. EPA Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
U.S. Hazardous Substance Data Bank (HSDB)
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
U.S. National Institute for Occupational Safety and Health (NIOSH)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

**Revision date** 09-11-2026
**Revision Note** No information available.

**Disclaimer**

**Notice to reader: To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly, this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.**

**End of Safety Data Sheet**