K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025



Page 1 of 14 Print Date 04/12/2025

SAFETY DATA SHEET

K2982 FLEXIPUFF ADDITIVE

Section 1. Identification	on	
GHS product identifier	:	K2982 FLEXIPUFF ADDITIVE
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	FO20048118
Product type	:	solid
Relevant identified uses of the subs	stance	or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or
(with hours of operation)		accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.

K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025

ÀVIENT

Page 2 of 14 Print Date 04/12/2025

Precautionary statements

	•	Not applicable.
Prevention		Not applicable.
	•	11
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20048118

CAS number/other identifiers

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025



Page 3 of 14 Print Date 04/12/2025

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact Inhalation Skin contact Importion	:	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.			
Ingestion <u>Over-exposure signs/symptoms</u>	:	No known significant effects or critical hazards.			
Eye contact	:	No specific data.			
Inhalation	:	No specific data.			
Skin contact	:	No specific data.			
Ingestion	:	No specific data.			
Indication of immediate medical attention and special treatment needed, if necessary					
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.			
Specific treatments	:	No specific treatment.			
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.			

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal	:	May emit Hydrogen Chloride (HCl).
decomposition products		Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any

K2982 FLEXIPUFF ADDITIVE



Version Number 1.16 Revision Date 03/17/2025

Page 4 of 14 Print Date 04/12/2025

		personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated
		in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for contain	iment a	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage,	:	Store in accordance with local regulations. Store in original container

K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025



Page 5 of 14 Print Date 04/12/2025

including any incompatibilities

protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits None.

Appropriate engineering controls Environmental exposure controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection Body protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025



Page 6 of 14	
Print Date 04/12/2025	

Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state Color Odor Odor threshold	::	solid [Paste.] NO PIGMENT Faint odor. Not available.
pH Melting point	:	Not available. Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not applicable.
(flammable) limits		Upper: Not applicable.
Vapor pressure	:	Not available.
Vapor density	:	Not applicable.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not applicable.
Decomposition town on two		Not available.
Decomposition temperature SADT	:	Not available.
		Dynamic: Not available.
Viscosity	:	Kinematic: Not available.

K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025

AVIENT

Page 7 of 14 Print Date 04/12/2025

Aerosol product

Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		NT
Enclosed space ignition -	:	Not available.
Deflagration density		Not available.
Flame height Flame duration		Not available.
Fiame uur auon	•	not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Irritation/Corrosion		
Conclusion/Summary		
Skin	:	Mixture.Not fully tested.
Eyes	:	Mixture.Not fully tested.
Respiratory	:	Mixture.Not fully tested.

Sensitization

K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025



Page 8 of 14 Print Date 04/12/2025

Conclusion/Summary Skin Respiratory	:	Mixture.Not fully tested. Mixture.Not fully tested.
Mutagenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Carcinogenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Reproductive toxicity		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Teratogenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
Specific target organ toxicity (single Not available.	exp	<u>osure)</u>
Specific target organ toxicity (repean Not available.	ted e	exposure)
Aspiration hazard Not available.		
Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	:	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
-	<u>hem</u> i	cal and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
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8/14

K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025

ÀVIENT

Page 9 of 14 Print Date 04/12/2025

Delayed and immediate effects and also chronic effects from short and long term exposure

<u>Short term exposure</u>		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
<u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
K2982 FLEXIPUFF ADDITIV	E		
Remarks - Acute - Aquatic	Chemicals are not readily a	available as they are bound wi	thin the polymer matrix.
invertebrates.:	-	-	
Conclusion/Summary	: Chemicals are r	not readily available as they ar	e bound within the

K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025



Page 10 of 14 Print Date 04/12/2025

	polymer matrix.
Persistence and degradability	
Conclusion/Summary :	Chemicals are not readily available as they are bound within the polymer matrix.
Conclusion/Summary :	Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulative potential Not available.	
<u>Mobility in soil</u>	
Soil/water partition coefficient : (KOC)	Not available.
Other adverse effects :	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR

: Not regulated for transportation.

10/14

K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025



Page 11 of 14 Print Date 04/12/2025

Ground/Air/Water		
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: None
	of the components are listed.
	United States - TSCA 4(a) - Final Test Rules: Not listed
	United States - TSCA 4(a) - ITC Priority list: Not listed
	United States - TSCA 4(a) - Proposed test rules: Not listed
	United States - TSCA 4(f) - Priority risk review: Not listed
	United States - TSCA 5(a)2 - Final significant new use rules: Not
	listed
	United States - TSCA 5(a)2 - Proposed significant new use rules:
	Not listed
	United States - TSCA 5(e) - Substances consent order: Not listed
	United States - TSCA 6 - Final risk management: Not listed
	United States - TSCA 6 - Proposed risk management: Not listed
	United States - TSCA 8(a) - Chemical risk rules: Not listed
	United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
	United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not
	determined
	United States - TSCA 8(a) - Preliminary assessment report
	(PAIR): Not listed
	United States - TSCA 8(c) - Significant adverse reaction (SAR):
	Not listed
	United States - TSCA 8(d) - Health and safety studies: Not listed
	United States - EPA Clean water act (CWA) section 307 - Priority
	pollutants: Listed Acrylonitrile
	Phenol
	Vinyl chloride monomer
	United States - EPA Clean water act (CWA) section 311 -
	Hazardous substances: Listed
	United States - EPA Clean air act (CAA) section 112 - Accidental
	release prevention - Flammable substances: Listed Isobutane
	•
	United States - EPA Clean air act (CAA) section 112 - Accidental
	release prevention - Toxic substances: Not listed
	-

K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025



Page 12 of 14 Print Date 04/12/2025

United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs)		
Clean Air Act Section 602 Class I	:	Not listed
Substances		
Clean Air Act Section 602 Class II	:	Not listed
Substances		
DEA List I Chemicals (Precursor	:	Not listed
Chemicals)		
DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Not applicable.

State regulations		
Massachusetts	:	The following components are listed: Isobutane
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Isobutane
		Paraffins, petroleum, normal C5-20
Pennsylvania	:	The following components are listed: Isobutane
		Isobutane
<u>California Prop. 65</u>		
This product does not require a Safe H		e 1
United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	All components are listed or exempted.
International regulations		

K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025



Page 13 of 14 Print Date 04/12/2025

Inventory list

Australia Canada China	::	Not determined. All components are listed or exempted. All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): All components are listed or exempted. Japan inventory (ISHL): Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>Ilistol y</u>			
Date of printing	:	04/12/2025	
Date of issue/Date of revision	:	03/17/2025	
Date of previous issue	:	01/27/2025	
Version	:	1.16	
Key to abbreviations	:	ATE = Acute Toxicity Estimate	
•		BCF = Bioconcentration Factor	
		GHS = Globally Harmonized System of Classification and Labelling of	
		Chemicals	
		IATA = International Air Transport Association	
		IBC = Intermediate Bulk Container	
		IMDG = International Maritime Dangerous Goods	
		LogPow = logarithm of the octanol/water partition coefficient	
		MARPOL = International Convention for the Prevention of Pollution From	
10/14			

K2982 FLEXIPUFF ADDITIVE

Version Number 1.16 Revision Date 03/17/2025



Page 14 of 14 Print Date 04/12/2025

Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

References

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.